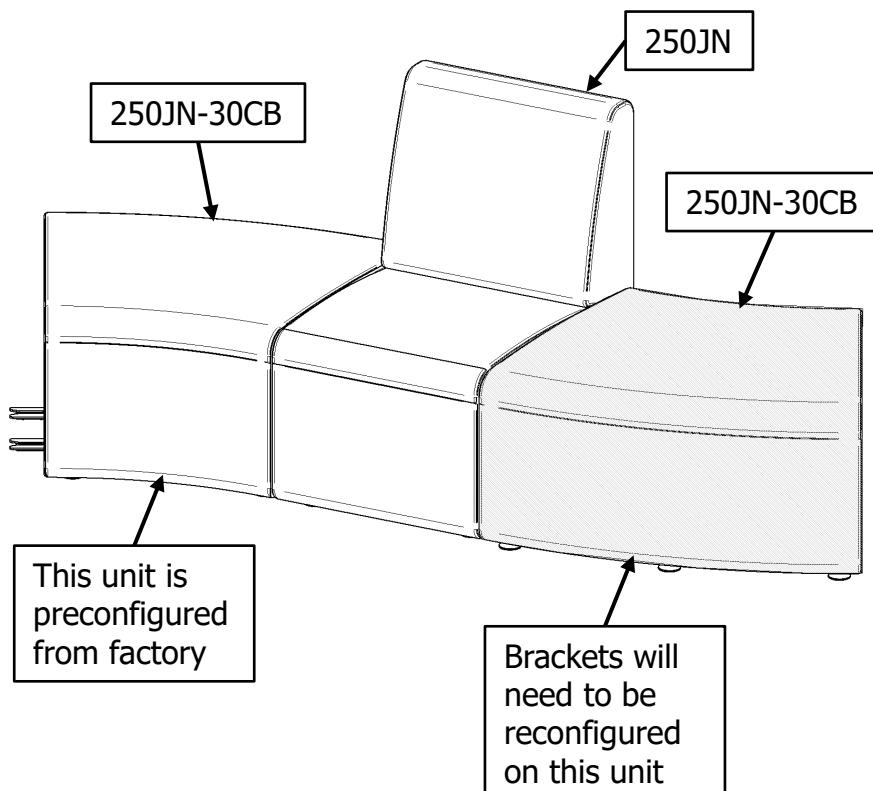


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Curve Ganging Assembly Instructions

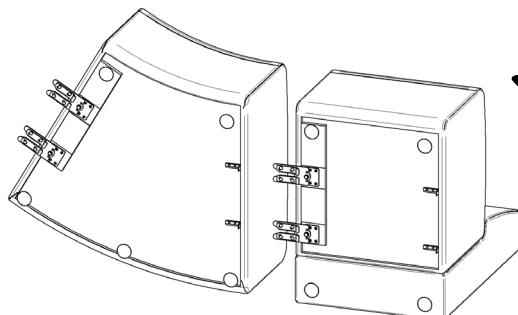
1 Determine the desired layout of units.

Curve units are preconfigured from the factory to gang as inside curves. They can be turned and used as outside curves. However, the ganging brackets will need to be reconfigured.

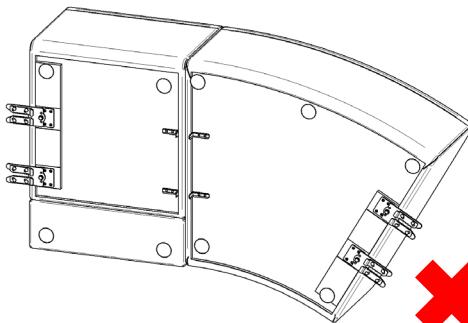


2 For curve units that are to be used as inside curves, continue to step 8 on page #3.

For units that are to be used as outside curves, continue to the next page.



Will gang as preconfigured from the factory. Skip to page #3.



Will not gang as preconfigured from the factory. The curve unit will need the brackets reconfigured.

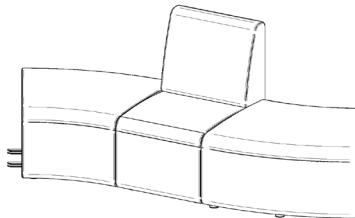
Continue to next page.

Units should be ganged standing upright. Units shown on their back for clarity.

Note: Images shown are for clarity purposes only and may not match the unit that you are currently installing.

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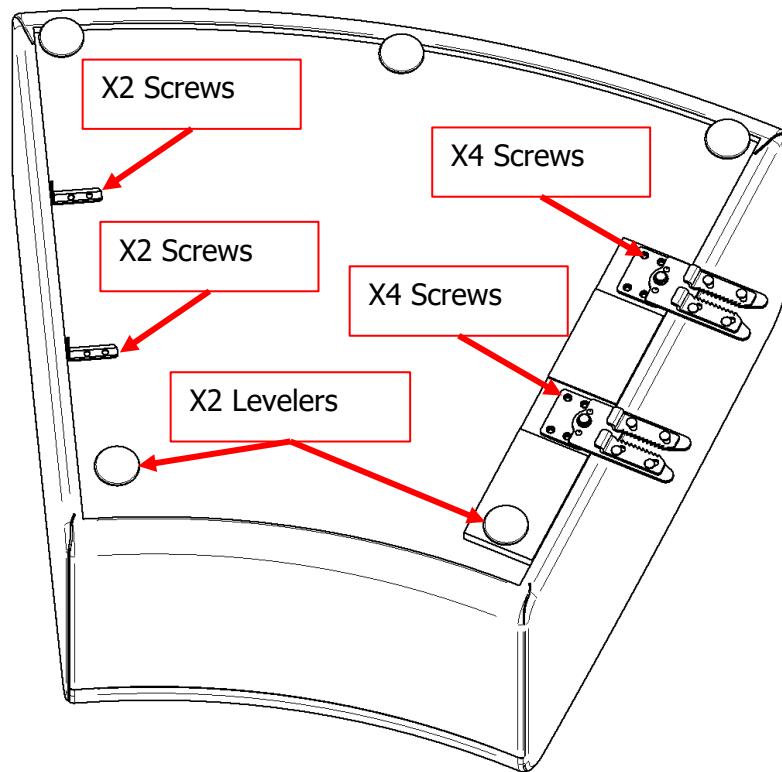
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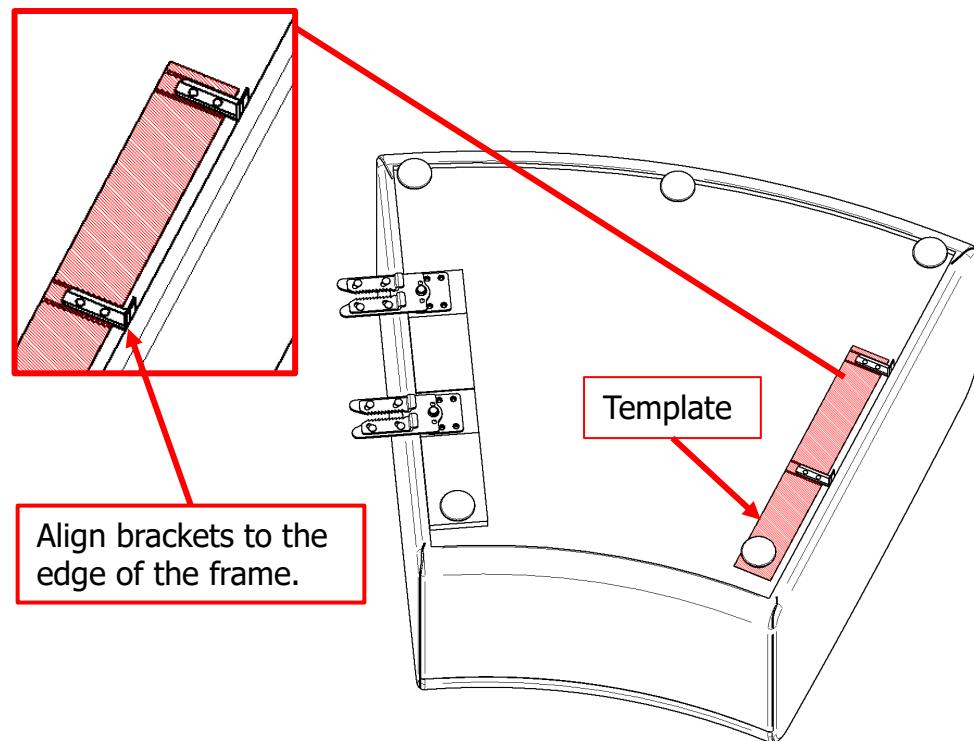
Curve Ganging Assembly Instructions

- 3 Cut out the template on page #5.
- 4 Turn the unit over. Remove all the screws holding on the ganging brackets. Also remove the front levelers.



- 5 Use the paper template & front leveler to position the L-bracket side of the ganging brackets on the unit. Reinstall the screws into the brackets.

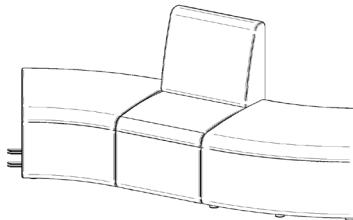
Use the wood block & front leveler to position the prong side of the ganging brackets on the unit. Reinstall the screws into the brackets.



Note: Images shown are for clarity purposes only and may not match the unit that you are currently installing.

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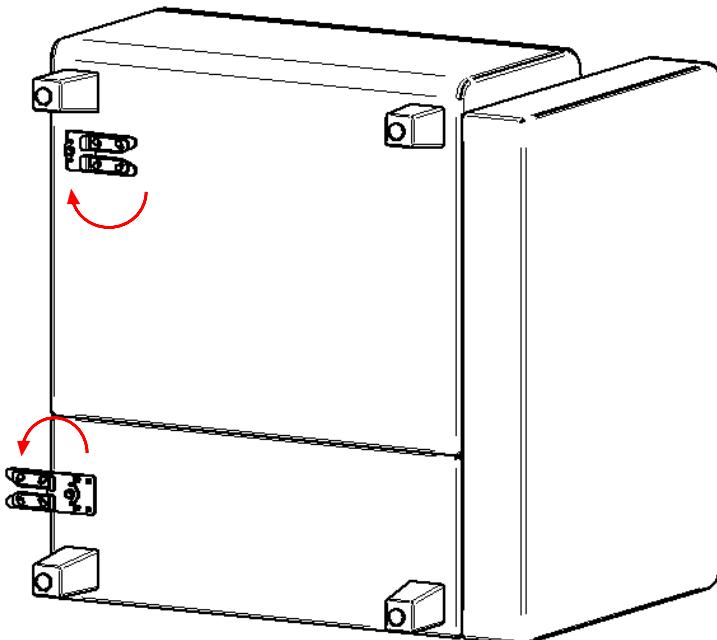
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Curve Ganging Assembly Instructions

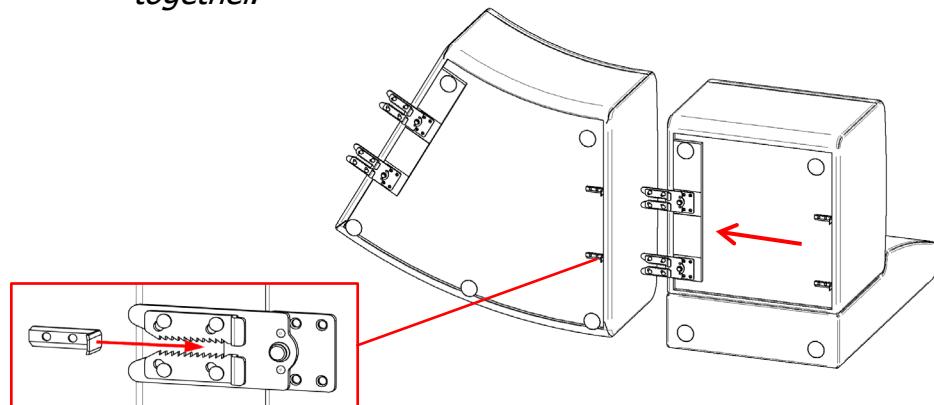
6 Start by folding out the ganging brackets on the unit that is to be ganged to.



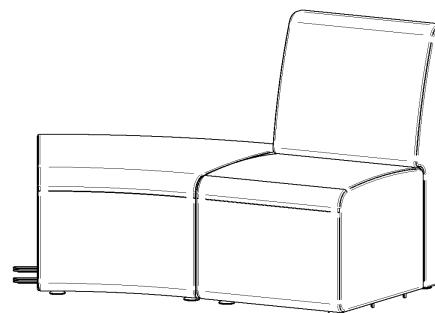
Units should be ganged standing upright. Units shown on their back for clarity.

7 Align the 2 units to be ganged together. Push them together until there is no gap.

The brackets should click as the units are pushed together.



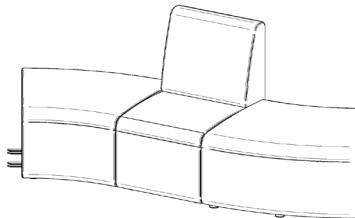
8 The two units should be fully ganged and should not pull apart.



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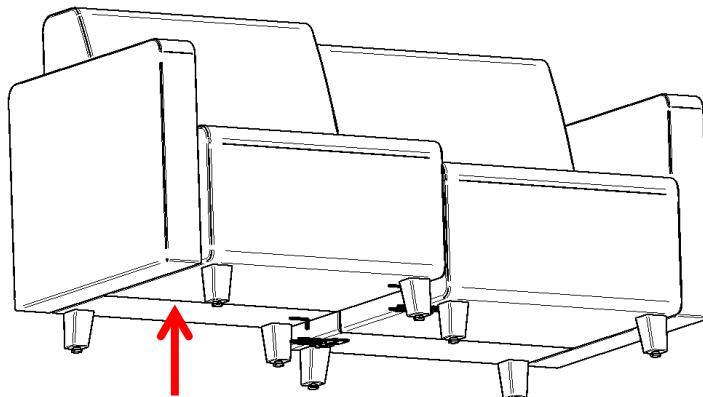


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Curve Ganging Assembly Instructions

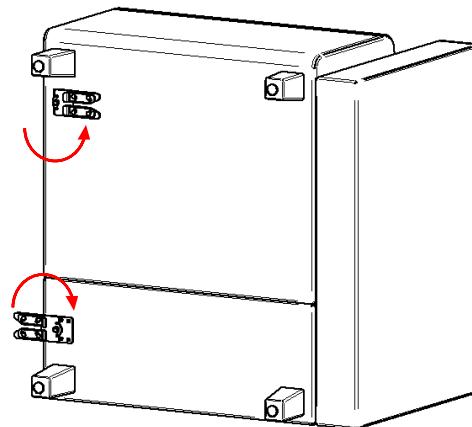
Disassembly:

- 1 To remove a unit from a ganging application, lift the unit to disconnect it from the adjoining unit. Make sure the adjoining unit stays on the ground.



Note: You will only need to lift the unit approx. 2" to remove the L bracket from the 2-prong portion of the ganging bracket.

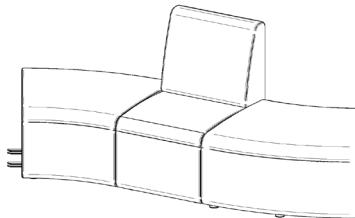
- 2 Rotate the 2-prong portion of the brackets back in. Disassembly is now complete.



Note: Images shown are for clarity purposes only and may not match the unit that you are currently installing.

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Curve Ganging Assembly Instructions

L-Bracket Template:

- 1 Verify the 2" measurements on the template measure 2" in size.
- 2 Cut out the 2 parts of the template along the thick black lines.
- 3 Tape Part 1 to Part 2. Make sure the 7" measurement is correct.
- 4 Cut out the 1/2" hole in the template & install the front glide of the unit into it.
- 5 Place the L-Brackets within the thick gray lines on the template.
- 6 Install screws into the L-Brackets. Then template can be removed.

Note: If multiple units need to be reconfigured it is suggested to transfer this template onto a piece of wood or cardboard.

Note: All measurements should be within 1/8" of what is shown.

