#  Attachment \& Placement For 1-Piece Tops Assembly Instructions 

## Components:

- Screws, 5/8" PPH - 8 Per Cylinder Base
- Screws, 1 3/4" PFH - 8 Per Cylinder Base
- Adjustable Glides - 5 Per Cylinder Base
(1) Insert adjustable glides into base bottom.
(2) Follow chart for base inset dimension.

| Top size | Base inset | Cylinder base |
| :--- | :--- | :--- |
| $36^{\prime \prime} \times 72^{\prime \prime}$ | $\mathrm{x}=15^{\prime \prime}$ | $16^{\prime \prime}$ |
| $36^{\prime \prime} \times 84^{\prime \prime}$ | $\mathrm{x}=17^{\prime \prime}$ | $16^{\prime \prime}$ |
| $36^{\prime \prime} \times 96^{\prime \prime}$ | $\mathrm{x}=19^{\prime \prime}$ | $16^{\prime \prime}$ |
| $42^{\prime \prime} \times 72^{\prime \prime}$ | $\mathrm{x}=15^{\prime \prime}$ | $20^{\prime \prime}$ |
| $42^{\prime \prime} \times 84^{\prime \prime}$ | $\mathrm{x}=17^{\prime \prime}$ | $20^{\prime \prime}$ |
| $42^{\prime \prime} \times 96^{\prime \prime}$ | $\mathrm{x}=19^{\prime \prime}$ | $20^{\prime \prime}$ |
| $48^{\prime \prime} \times 72^{\prime \prime}$ | $\mathrm{x}=15^{\prime \prime}$ | $20^{\prime \prime}$ |
| $48^{\prime \prime} \times 84^{\prime \prime}$ | $\mathrm{x}=17^{\prime \prime}$ | $20^{\prime \prime}$ |
| $48^{\prime \prime} \times 96^{\prime \prime}$ | $\mathrm{x}=19^{\prime \prime}$ | $20^{\prime \prime}$ |


(3)

(3) Measure and mark base inset on table bottom.
(4) Put bases in place. Attach bases to bottom of table with $13 / 4^{\prime \prime}$ screws.


Side view of Table after Attachment Assembly Instructions

## Components:

- Screws, 5/8" PPH - 8 Per Cylinder Base
- Screws, 1 3/4" PFH - 8 Per Cylinder Base
- Adjustable Glides - 5 Per Cylinder Base
(1) Insert adjustable glides into base bottom.
(2) Follow chart for center dimensions.

| Top size | Center dimension | Cylinder base |
| :--- | :--- | :--- |
| $36^{\prime \prime}$ | $\mathrm{x}=18^{\prime \prime}$ | $16^{\prime \prime}$ |
| $42^{\prime \prime}$ | $\mathrm{x}=21^{\prime \prime}$ | $20^{\prime \prime}$ |
| $48^{\prime \prime}$ | $\mathrm{x}=24^{\prime \prime}$ | $20^{\prime \prime}$ |
| $54^{\prime \prime}$ | $\mathrm{x}=27^{\prime \prime}$ | $30^{\prime \prime}$ |
| $60^{\prime \prime}$ | $\mathrm{x}=30^{\prime \prime}$ | $30^{\prime \prime}$ |

(3)



3 Measure and mark center location on bottom of table.

4 Center cylinder base in location. Attach base to bottom of table with $13 / 4^{\prime \prime}$ screws.


Side view of Table after Attachment

# Cylinder Bases $\left.\right|_{\text {Indiana }} ^{\text {In }}$ Attachment \& Placement For Square Tops Assembly Instructions 

## Components:

- Screws, 5/8" PPH - 8 Per Cylinder Base
- Screws, 1 3/4" PFH - 8 Per Cylinder Base
- Adjustable Glides - 5 Per Cylinder Base
(1) Insert adjustable glides into base bottom.
(2) Follow chart for center dimensions.

| Top size | Center dimension | Cylinder base |
| :--- | :--- | :--- |
| $30^{\prime \prime}$ | $\mathrm{x}=15^{\prime \prime}$ | $16^{\prime \prime}$ |
| $36^{\prime \prime}$ | $\mathrm{x}=18^{\prime \prime}$ | $20^{\prime \prime}$ |
| $42^{\prime \prime}$ | $\mathrm{x}=21^{\prime \prime}$ | $20^{\prime \prime}$ |
| $48^{\prime \prime}$ | $\mathrm{x}=24^{\prime \prime}$ | $30^{\prime \prime}$ |

(3)

(2)

(3) Measure and mark center location on bottom of table.

4 Center cylinder base in location. Attach base to bottom of table with $13 / 4^{\prime \prime}$ screws.


Side view of Table after Attachment

