

Stiffener Bar | Indiana FURNITURE

Assembly Instructions

Components:

- 1 – Stiffener Bar
- 4 – Washers
- 9 – 1 5/8" Screws

- 1 Stack 2 washers and use as a spacer between stiffener bar and the Table top. Attach first screw thru the center hole location of stiffener bar and thru 2 washers attaching near center of top
- 2 Use 1 washer as a spacer for the next hole to the left and right of the center hole. Drive screws partially in to maintain location
- 3 Drive remaining 6 outside screws in Partially to lock in location

Note: The washers are being used to create tension in the stiffener bar that will not allow the top to sag in the center.

To make this work it is best, work back and forth from left and right to slightly tighten the screws to create a slight bend in the stiffener bar until all screws are snug.

