

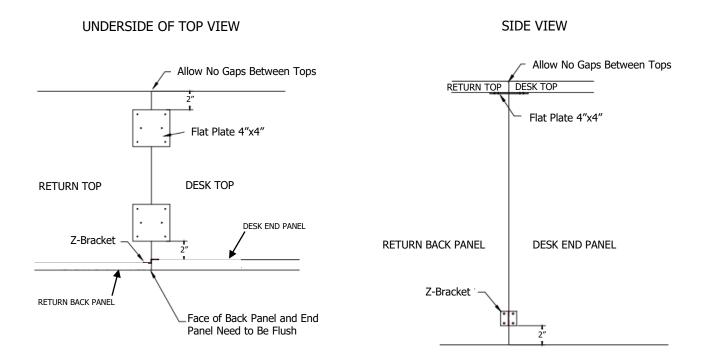
## Madera | Indiana Flush Return Assembly Instructions

## Components:

- 16 Screws, #8 x 5/8" PPH
- 1 Z Bracket
- 2 4" x 4" Flat Plates

## Applies to:

- Return Unit & Pedestal Desk
- Return Unit & Credenza
- · Return Unit & Corner Unit
- Return Unit & P-Top / D-Top
- Attach the two 4 x 4 flat plates to the underside of the top as shown in the top view. (use the  $\#8 \times 5/8$ " screws for this application)
- 2 Attach the return back panel to the desk end panel using the Z-bracket. Ensure the return back panel is flush with the desk end panel on the outside face.



Pictures Show Left Return, Right Return is Reversed.