

Madera Casegoods

Technical Specifications

Construction & Materials

- Veneer:** Premium or select veneer on exposed surfaces in American Black Walnut, White Oak, Cherry, or Maple species, carefully selected and matched to assure proper balance and consistency. The American Black Walnut, White Oak, and Cherry veneers are book matched veneer faces, while the Maple is a slip-matched veneer face. Our veneers feature UV Advantage, an ultra-violet finish, on all exposed surfaces by utilizing roll-coat UV technology.
- Laminate:** High-Pressured Laminate (HPL) tops are made of woodgrain laminates fused to particleboard core. Each laminate offers lasting beauty, superior resistance to normal wear, and easy maintenance.
- Tops:** 1 $\frac{3}{16}$ " thick. Wood Veneer tops have a 5-ply balanced construction, while High Pressure Laminate (HPL) tops have a 3-ply balanced construction, with hardwood rims. Tops featuring the Bullnose (D), Tri-Round (E), Flute (X), and Square (Y) edge profiles have vertical profiles. Tops featuring the Radius (A) and Bevel (B) edge profiles have the same construction, but provide a matching reverse shape on adjoining unit. Grain direction runs left to right unless otherwise noted.
- Chassis:** Tops, end panels, and modesty panels are securely fastened using high quality European style fastening systems and heavy-duty, 16-gauge joining brackets to assure maximum strength. All units are equipped with heavy-duty, adjustable glides to ensure proper leveling and compensation for uneven floors.
- Drawers:** Box and file drawers are tested for 100lb capacity, lateral files are tested for 200lb capacity. 5-sided drawer construction for easy removal of drawer fronts. Drawer fronts are 3-ply construction, $\frac{3}{4}$ " thick with matched grain while drawer interiors are dovetail construction with $\frac{7}{16}$ " thick hardwood sides and backs and $\frac{5}{32}$ " thick hardwood bottoms, all sanded, sealed, and finished to provide a smooth, quality feel and appearance. Black Utility Tray standard in Box Drawers. All drawers have full extension progressive action slides with precision steel ball bearings. All suspensions have a limited lifetime warranty.
- Filing:** All file drawers are standard with filing systems designed to accommodate a variety of filing requirements. Legal width file drawers provide legal filing front to back, and letter or legal filing side to side.
- Storage:** All hinged doors include soft close hinges. Soft close hinges reduce stress placed on the cabinet when the door is closed and offers a quiet closure.
- Locking:** All desks, credenzas, and lateral files feature standard locking. Lock core available in black or silver, and will match pull color. Removable lock cylinders allow for units to be re-keyed at a later date if required. Units are shipped randomly keyed as standard. Keyed alike units available upon request at no additional charge.
- Cord Management:** Grommets are available in the tops of desks, returns, bridge tops, kneespace credenzas, and credenzas, and come standard in tops of corner units. Optional grommets are standard in back panels of assembled returns, bridge units, kneespace credenzas, and hutch units. Grommets are 2 $\frac{3}{8}$ " D and include a black or silver insert and cover. Grommets can be field or factory installed.

Features

- Madera offers the prestige of finely crafted Walnut, Cherry, Maple, and Oak veneers, while an ultra-violet topcoat on exposed surfaces adds extreme durability.
- Modular components and an abundance of options for finishes, edges, and pulls create diverse looks, from luxe transitional to refined contemporary.
- The premium veneer option on Madera offers a grade of veneer exceeding the general commercial market standards and meets/exceeds the specifications required for government entities, such as the U.S. Army Corps of Engineers.
- Two desk front options help articulate a style. Specify a recessed front for a lighter appearance or a stepped front for layered interest.
- Top options to help compose or define a look. Emphasize clean space with an overhang or bow top, or underscore solidity with a flush top.
- Bridges, returns, and credenzas available with full or half modesty panels.
- Pedestals available in two versions. The full pedestal offers box/box/file or file/file configurations, while the 3/4 ped option, with a box/file, floats above the floor.
- Choice of five edge profiles—Bevel (B), Bullnose (D), Radius (A), Square (Y), and Tri-Round (E)
- A holistic surface materials palette—veneer finishes, woodgrain laminates, and more.
- 12 Year Warranty (some exclusions may apply, see Full Warranty in Price List)

Certifications & Compliance

- Intertek Sustainability Certified for compliance with VOC emission concentrations
- BIFMA level® Certified for environmentally-preferable and socially-responsible office furniture
- BIFMA Compliant® Certified for meeting mechanical standards that focus on safety and durability
- TSCA Title VI (Formerly CARB) Compliance
- Contribution to U.S. Green Building Council's LEED Program

